

Finger-jointed battens



The following certificates demonstrate the outstanding quality of our products:



Type of wood	spruce/fir
Gluing	2-component PVAc dispersion glue
	D4 gluing as per EN 204 and Watt 91
Dimensions	Width: 20–60 mm Height: 25–120 mm Length: 3–6 m
Surface and tolerance of dimension	planed, partially clean separating cut ± 1 mm in width and height ± 3 mm length tolerance
Wood moisture	13 % ± 2 %

Features	Permissibility
Finger joint	Distance between the finger joint points max. 1.20 m
Fracture in wood	not permissible
Rough areas	minor rough areas permissible
Discoloration/red stripes	permissible
Resin pockets	permissible
Bark inclusions	permissible
Chunking	occasionally permissible
Sound knots	permissible
Loose knots	permissible

Features	Permissibility
Tiny knots	permissible
Solid dead knots	permissible
Heartwood	permissible
Insect attack	individual small wormholes up to 2 mm permissible
Waney edge	max. 10 mm measured obliquely permissible
Rot areas	not permissible
Checks	permissible
Packaging and storage	Dry goods are wrapped in packages with PE film. Store dry in a hall or under a roof. Protect from sunlight.

Standard dimensions not packaged

Amount per packet

Height in mm	Width in mm											
	25	30	40	44	45	50	55	60	75	80	100	120
20												
25						374	320	306				
27								270				
30						286		234				
40			280			220		180		140		
45					216				165			
50								144				
55							140					
60								126		98	77	63

Stock program in length 5 m

Standard dimensions packaged Amount per packet

Height in mm	Width in mm											
	25	30	40	44	45	50	55	60	75	80	100	120
20				480				360				
25	640					352	320	306				
27												
30		495						216				
40			280					180		140		
45												
50								144				
55							160					
60								120		84		

Stock program in length 5 m

Imprint

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Commercial register number: FN93662p

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Chamber affiliation: Member of the Austrian Wood Industries Association

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