

# Finger-jointed battens



## The following certificates demonstrate the outstanding quality of our products:



<b>Type of wood</b>	spruce/fir
<b>Gluing</b>	2-component PVAc dispersion glue
	D4 gluing as per EN 204 and Watt 91
<b>Dimensions</b>	Width: 20–60 mm Height: 25–120 mm Length: 3–6 m
<b>Surface and tolerance of dimension</b>	planed, partially clean separating cut ± 1 mm in width and height ± 3 mm length tolerance
<b>Wood moisture</b>	13 % ± 2 %

Features	Permissibility
<b>Finger joint</b>	Distance between the finger joint points max. 1.20 m
<b>Fracture in wood</b>	not permissible
<b>Rough areas</b>	minor rough areas permissible
<b>Discoloration/red spalting</b>	permissible
<b>Resin pockets</b>	permissible
<b>Bark inclusions</b>	permissible
<b>Chunking</b>	occasionally permissible
<b>Sound knots</b>	permissible
<b>Loose knots</b>	permissible

Features	Permissibility
<b>Tiny knots</b>	permissible
<b>Solid dead knots</b>	permissible
<b>Heartwood</b>	permissible
<b>Insect attack</b>	individual small wormholes up to 2 mm permissible
<b>Waney edge</b>	max. 10 mm measured obliquely permissible
<b>Rot areas</b>	not permissible
<b>Checks</b>	permissible
<b>Packaging and storage</b>	Dry goods are wrapped in packages with PE film. Store dry in a hall or under a roof. Protect from sunlight.

# Standard dimensions not packaged

## Amount per packet

Height in mm	Width in mm											
	25	30	40	44	45	50	55	60	75	80	100	120
20												
25						374	320	306				
27								270				
30						286		234				
40			280			220		180		140		
45					216				165			
50								144				
55							140					
60								126		98	77	63

Stock program in length 5 m

## Standard dimensions packaged Amount per packet

Height in mm	Width in mm											
	25	30	40	44	45	50	55	60	75	80	100	120
20				480				360				
25	640					352	320	306				
27												
30		495						216				
40			280					180		140		
45												
50								144				
55							160					
60								120		84		

Stock program in length 5 m

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# Imprint

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**Register court:** District Court of St. Pölten

**Commercial register number:** FN93662p

**Sales tax ID number:** ATU20146606

**Chamber affiliation:** Member of the Austrian Wood Industries Association

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Form number:	QM_QB_0035
Version number:	.05
Description:	Produktdatenblatt Keilgezinkte Latten_ENG
Creator:	Daniela Heigl
Approver:	Reinhard V. Mosser
Release date:	01.09.2020